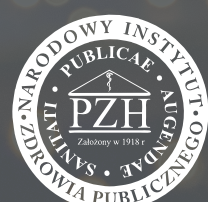




INVEST-TECH

STAINLESS STEEL STOCK AND SERVICE CENTER



ISO 9001, ISO 3834, WM PED

EN 1090-1

ATEST HIGIENICZNY

PED 2014/68/UE
Ad2000 merkblatt W0

INVEST-TECH

- Industry leader in stainless steel cutting
- Many years of experience
- Professional and experienced team
- Comprehensive range of products and services
- Located in Central Poland
- Order and delivery completion
- Excellent commercial terms
- Worldwide delivery



LASER CUTTING



WATERJET CUTTING



PLASMA CUTTING



CNC MACHINING



FLANGES



WELDING



BENDING



TECHNICAL CONSULTING



STAINLESS STEEL DISTRIBUTION AND SERVICE CENTER

Invest-Tech Sp. z o.o. is a modern stainless steel distribution and service center, operating continuously since 1996. From the very beginning, we have been growing dynamically, earning the trust of the largest and most demanding clients in Poland and abroad.

With many years of experience, we provide comprehensive services in the field of stainless steel processing, ensuring the highest quality and precision.

Scope of Services:

Steel Cutting:

- Plasma cutting
- Laser cutting
- Waterjet cutting

CNC Machining:

- Turning
- Milling

Component Production:

- Stainless steel flanges
- Custom parts manufactured according to individual designs

Additional Services:

- Steel bending
- Welding
- Surface grinding

Products and Deliveries

We supply stainless steel plates of duplex, super duplex, and austenitic grades, available in thicknesses from **3 to 90 mm** and in a wide range of grades and dimensions.

Our offer also includes:

Flanges, pipes, elbows, and stainless steel fittings.

We operate a modern machinery park and a logistics & distribution center, enabling us to handle even the most complex orders on time and with the utmost precision.

Thanks to advanced technologies and modern work methods, our products serve key industries such as: **energy, chemical, petrochemical, food, environmental protection, and machinery manufacturing sectors.**



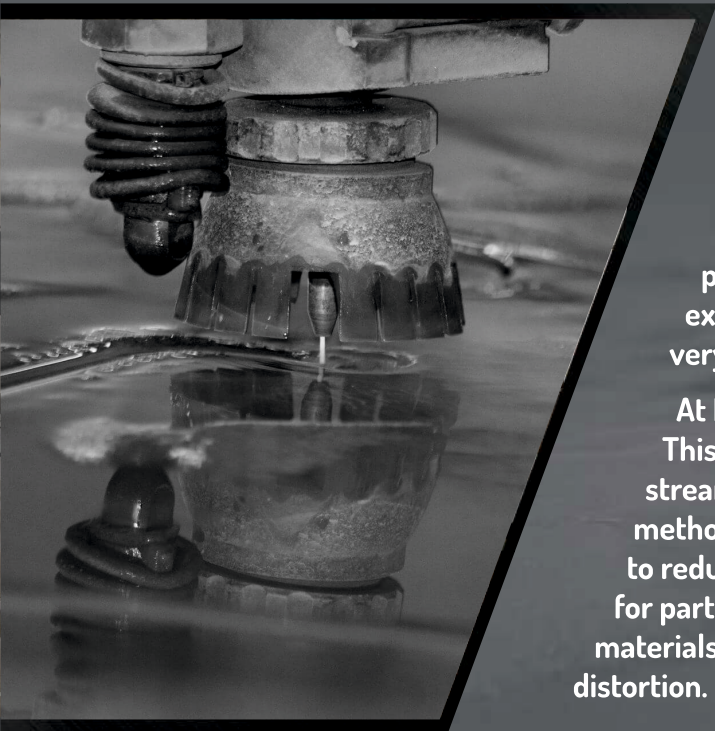
OUR OFFER



LASER CUTTING

At Invest-Tech, we offer state-of-the-art laser cutting services using a 20 kW laser system. This solution is designed for the most demanding clients who expect maximum precision, speed, and cutting efficiency. Our laser provides exceptional performance and cutting speed, even when processing very thick materials.

Maximum working area up	Laser power	Cutting thickness	Sheet format
to 2500 x 6000 mm	20 kW	up to 40 mm	up to 2500 x 6000 mm



WATERJET CUTTING

At Invest-Tech, we offer state-of-the-art laser cutting services using a 20 kW laser system. This solution is designed for the most demanding clients who expect maximum precision, speed, and cutting efficiency. Our laser provides exceptional performance and cutting speed, even when processing very thick materials.

At Invest-Tech, we offer waterjet cutting of stainless steel sheets. This technology is based on cutting materials with a high-pressure stream of water mixed with abrasive. Using the waterjet cutting method often eliminates the need for additional machining, helping to reduce processing costs. Waterjet cutting is a premium solution for particularly demanding clients working with stainless steel materials, providing high precision and versatility without thermal distortion.

Maximum working area	Cutting thickness	Maximum sheet size
up to 2000 x 6000 mm	up to 150 mm	to 2000 x 6000 mm

PLASMA CUTTING

We offer plasma cutting of stainless steel sheets in various sizes and thicknesses, using Fine Focus technology.

Dimensions of the cut element	
Maximum width	2500 mm
Maximum length	6000 mm
Cutting thickness	up to 100 mm

We cut sheet metal components in accordance with the following standards: EN 10028-7, EN 1088-2, ASME / ASTM SA 240. Tolerances are maintained in accordance with: PN-EN ISO 1828, PN-EN ISO 9444-2, PN-EN ISO 9445-2.

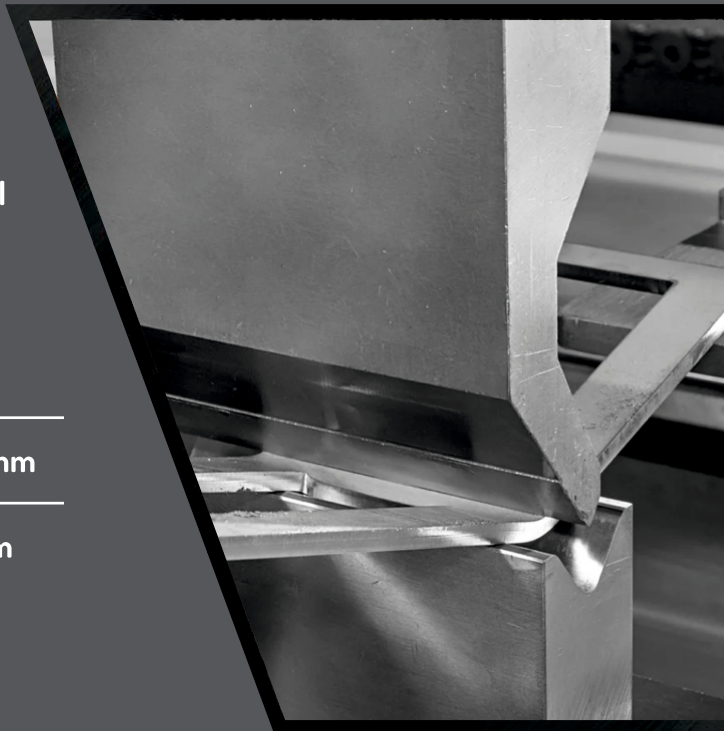


SHEET BENDING

We provide sheet metal bending services using professional CNC press brakes.

We offer the following bending parameters:

Dimensions of the bent element	
Maximum bending length	up to 6000 mm
Maximum bending thickness	up to 18 mm





CNC MACHINING

At Invest-Tech, we have a professionally equipped machinery park. Our service center is equipped with advanced machines, including:

- 5-axis machining centers
- CNC machining centers
- Lathes
- Milling machines

STAINLESS STEEL FLANGES

We are a manufacturer of stainless steel flanges, which we distribute worldwide. Our product range includes flat, blind, weld neck, loose, and pressed flanges, manufactured in accordance with EN 1092-1, DIN, and ANSI B16.5 standards. We also offer the possibility to produce custom-made flanges based on client-supplied documentation and specifications.

Discover
our online store



CUSTOM-MADE COMPONENTS

We manufacture **custom-made components** based on **client-supplied documentation**. We are **experts in CNC milling and turning**, as confirmed by our numerous **certifications** and a wide base of **satisfied customers**.



STAINLESS STEEL PLATES

Available in the following grades:

DUPLEX

- 1.4162 / UNS S32101
- 1.4362 / UNS S32304
- 1.4462 / 2205 / UNS S31803 / UNS S32205

SUPER DUPLEX

- 1.4410 / UNS S32750

SUPER AUSTENITIC

- 1.4539 / 904L

HEAT-RESISTANT AUSTENITIC STAINLESS STEEL

- 1.4828 / 309
- 1.4841 / 314
- 1.4845 / 310S
- 1.4878 / 321H
- 1.4835 / 253MA

AUSTENITIC STAINLESS STEEL

- 1.4301 / 1.4307 / 304 / 304L
- 1.4401 / 1.4404 / 316 / 316L
- 1.4541 / 321
- 1.4571 / 316Ti
- 1.4547 / 254 SMO

The **Invest-Tech logistics and distribution center** offers stainless steel plates available in production thicknesses from **3 to 90 mm**, in the following standard formats: **1500 x 3000, 1500 x 6000, 2000 x 4000, 2000 x 6000, 2500 x 6000 mm**.

We also provide **custom cutting to any size** according to the client's specifications.

All stainless steel plates available in our offer are 100% sourced from leading European manufacturers.

QUALITY AND PRECISION

Invest-Tech Sp. z o.o. currently holds **ISO 9001:2015** certificates issued by **DNV** and **UDT**. To provide our customers with products of the highest quality, we also hold the following certifications: **UDT, PED 2014/68/EU, PN-EN ISO 3834-2, PN-EN 1090-2**, as well as a certificate issued by **TÜV Rheinland PED/AD2000** for the manufacture of materials/elements in accordance with Annex I, point 4.3 of Directive 2014/68/EU and AD 2000 Merkblatt W0. In cooperation with TÜV Rheinland, Invest-Tech also maintains a **Certified Material Identification Transfer System**.

Invest-Tech carefully selects its suppliers and business partners. The stainless steel sheets offered by Invest-Tech come exclusively from leading **European manufacturers** and are supplied with full **material certification**.

Invest-Tech has its own quality control department equipped with:

- Zeiss Contura G2 measuring machine
- Mitutoyo SJ-210 surface roughness tester
- Oxford X-Met 7000 eXpress X-ray spectrometer
- Olympus EPOCH 600 ultrasonic flaw detector
- Manual measuring tools

CHECK
our certificates



CERTIFICATES



ISO 9001, ISO 3834, WM PED



EN 1090-1



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INVEST-TECH

📍 Company headquarters

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87-100 Toruń

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A LIMITED LIABILITY COMPANY REGISTERED IN THE DISTRICT COURT IN TORUŃ –
NATIONAL COURT REGISTER (KRS) NO. 0000005413

SHARE CAPITAL: PLN 1,000,000.00 MANAGEMENT BOARD: ALICJA JEZIERSKA



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